# **MNF**

## **PORTABLE EXTRACTION FAN**

The MNF is a portable fan that provides extraction in confined spaces and other hard to reach areas. For this purpose an extraction hose needs to be connected. Exhaust and/or extension hose is optional.

The MNF is mounted on a frame for easy removal. A motor protection switch prevents overheating of the motor. The MNF does not provide filtration.



MNF + SUS-5/160

## **APPLICATIONS**

The MNF is intended to be used for the following applications:



- MIG-MAG/GMAW welding
- TIG welding
- FCAW welding
- stick/MMAW welding

#### **SPECIFICATIONS**

■ Physical dimensions and properties		
Material (housing): • housing • frame	polypropylene     powder coated steel	
Colour: • housing • motor • frame	• grey RAL 7024 • black RAL 9005 • black RAL 9005	
Inlet diameter	Ø 160 mm (6¼ in.)	
Outlet diameter	Ø 160 mm (6¼ in.)	
Weight (net)	17 kg (37½ lbs)	
Supply cable • plug	6 m (195% ft) • not included	
■ Performance		
Fan type	radial	
Unrestricted airflow	2400 m <sup>3</sup> /h (1413 CFM)	
Net extraction capacity: • MNF + SUS-5/160 • MNF + SUS-5/160 + EXS-5/160	• 1300 m³/h (765 CFM) • 1150 m³/h (677 CFM)	
Speed	2800 rpm	
Noise level (incl. SUS-5/160)	69 dB(A) according to ISO 3746	
■ Electrical data		
Power consumption	0,75 kW (1 HP)	
Available connection voltages	115V/1ph/50Hz (115) 115V/1ph/60Hz (116) 230V/1ph/50Hz (215) 230V/3ph/50Hz (235) 400V/3ph/50Hz (435) 400V/3ph/60Hz (436)	
Insulation class	F	
Protection class	IP 55	

■ Ambient conditions		
Process temperature:     min.     nom.     max.	• 5°C (41°F) • 20°C (68°F) • 45°C (113°F)	
Max. relative humidity	80%	
Suitable for outdoor use	no	
Storage conditions	• 5-45°C (41-113°F) • relative humidity max. 80%	
■ Product combinations	■ Product combinations	
SUS-5/160 (compulsary)	flexible extraction hose 5 m (16% ft)	
Available options		
EXS-5/160	exhaust/extension hose 5 m (16% ft) (max. hose length: total 20 m / 65%)	
■ Scope of supply		
Portable fan   Hardware		
Order information		
Article numbers:	<ul> <li>MNF 115V/1ph/50Hz</li> <li>MNF 115V/1ph/60Hz</li> <li>MNF 230V/1ph/50Hz</li> <li>MNF 230V/3ph/50Hz</li> <li>MNF 400V/3ph/50Hz</li> <li>MNF 400V/3ph/60Hz</li> </ul>	
Number/package	1	
■ Shipping data	·	
Gross weight	20 kg (44 lbs)	
Packing dimensions	500 x 600 x 500 mm	

## APPROVALS/CERTIFICATES

Max. number/pallet Harmonized Tariff Code

CE	
RoHS	Directive 2011/65/EC (RoHS) valid as of 8 June 2011

(19% x 23% x 19% in.)

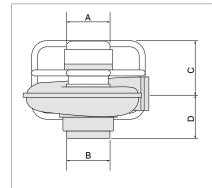
8414.5940.90

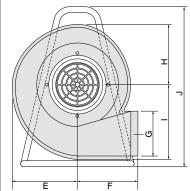
Netherlands



clean air at work

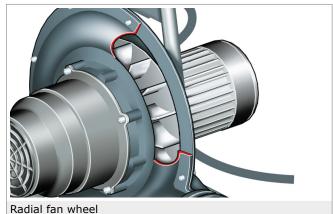
## **DIMENSIONS**

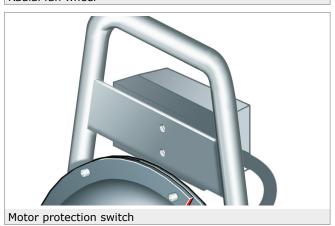




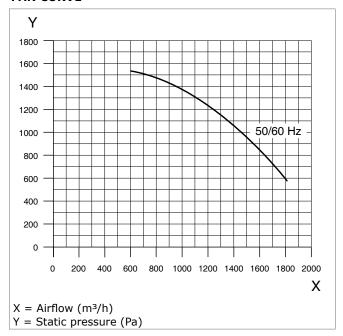
	mm	inch
Α	Ø 160	Ø 6¼
В	Ø 160	Ø 6¼
С	300	11¾
D	180	71/8
E	250	9%
F	230	9
G	Ø 160	Ø 6¼
Н	225	8%
I	275	10%
J	587	231/8

## **FEATURES & BENEFITS**

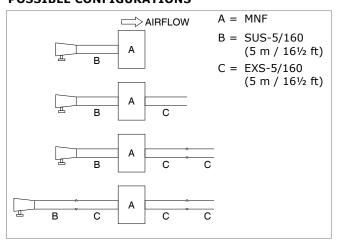




## **FAN CURVE**



# **POSSIBLE CONFIGURATIONS**



#### **Application restrictions**

Do not use the product for the following applications or in the following circumstances: polishing applications in combination with grinding, welding or any other application that generate sparks (fibres from polishing or abrasive flap disks are highly flammable and pose a high risk of filter fires when exposed to sparks) | aluminium laser cutting | oil mist | heavy oil mist in welding fume | arc-air gouging | extraction of aggressive fumes and gases (e.g. from acids, from alkaline, from soldering paste containing lithium) | extraction of hot gases (more than 70°C/158°F continuously) | grinding aluminum and magnesium | flame spraying | extraction of cement, saw dust, wood dust etc. | sucking cigarettes, cigars, oiled tissues and other burning particles, objects and acids | explosive environments or explosive substances/

Product type MNF

Article no. refer to Order information

Product category portable welding fume extractors

Version 040620/D

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